

## Installation on a rifle.

Attention!

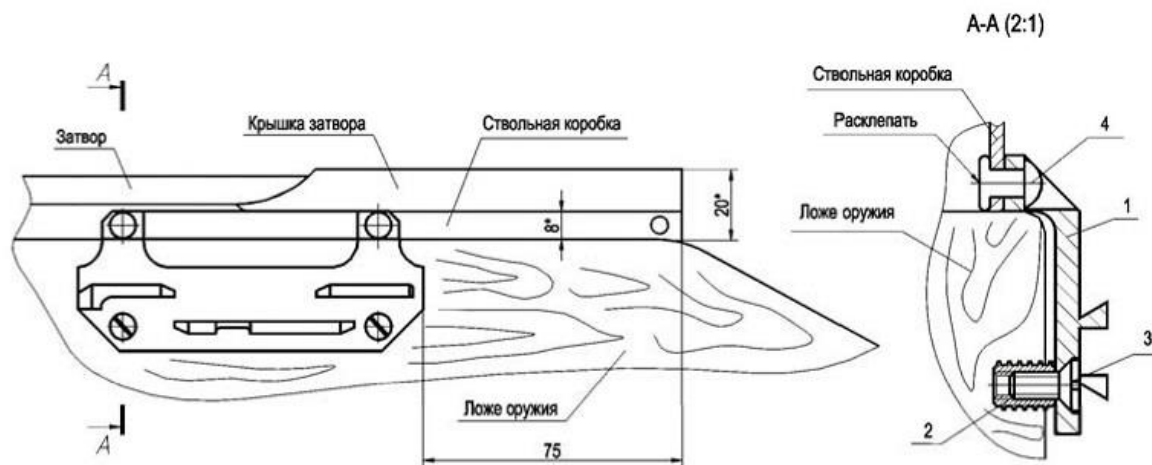
The professional installation is recommended.

Make sure there is no cartridge in the chamber.

The rail is installed on a rifle in the following steps:

- 1) Make sure there is no play between the receiver and the stock. If there is play, it must be eliminated.
- 2) Remove the bolt.
- 3) Mark the location of the rail on the rifle and drill two holes into the receiver with a 4 mm drill bit, using the rail as a guide. ( Pic 1 )
- 4) If necessary, make a small cut of the stock
- 5) Fix the rail (see position 1 Engineering Drawing) to the receiver with two rivets (see position 4 Engineering Drawing) **without unriveted them!!!** and drill two holes into the stock with a 4 mm drill bit, also using the rail as a guide ( Pic 2 )
- 6) Remove the rail and drill holes in to the stock with a 6 mm drill bit. ( Pic 3 )
- 7) Screw sunk rivet nuts for wood (see position 2 Engineering Drawing) into the stock till position that the rail rests on the receiver and the protruding parts sunk rivet nuts for wood. ( Pic 4 )
- 8) Unrivot the rivets on the receiver and tight screws (see position 3 Engineering Drawing) into sunk rivet nuts firmly. ( Pic 5 , Pic 6 )

### Engineering Drawing



1.Планка 2.Бонка 3.Винт 4.Заклепка

Pic 1





Pic 2

Pic 3



Pic 4



Pic 5



Pic 6

